|  |  |  |  |
| --- | --- | --- | --- |
| SEGMENT | RATE | TEMP | HOLD |
| 1 | 200 | 250 F | 0 |
| 2 | 400 | 1000 F | 0 |
| 3 | 180 | 1150 F | 0 |
| 4 | 300 | 1967 F | 0 |
| 5 | 120 | 2170 F | 5 MIN |
| 6 | 150 | 1950 F | 30 MIN |

RAMP SCHEDULE FOR CONE 5.5

PURPOSE:

TO REDUCE PITTING, GLAZE OVER-FLOW, AND BLOATING OF SOME CLAYS

Ramp Schedule was created By Skutt Tech, Perry, for a specific Cone 5.5 firing. Always first do a test in your kiln. Results may vary.

Equivalent to a Medium Speed Glaze Fire.